

Technical Datasheet

2 7/8 in 6.4 lb/ft S13Cr-95 (UNS S41425)

Clearance: Standard Bevel: 45°

PIPE BODY CHARACTERISTICS

Nominal OD	2.875 in
Nominal ID	2.441 in
Min. Yield Strength	95 ksi
Nominal Wall Thickness	0.217 in
Minimum Wall Thickness	87.5 %
Drift	2.347 in

CONNECTION PROPERTIES

Coupling OD (nominal)	3.232 in
Coupling ID (nominal)	2.402 in
Make-up Loss	2.716 in
Coupling Length	6.063 in
Tension Efficiency	100 % of pipe
Compression Efficiency	100 % of pipe
Internal Pressure Efficiency	100 % of pipe
External Pressure Efficiency	100 % of pipe

CONNECTION PERFORMANCE

Tensile Yield Load	172 klb
Compression Yield Load	172 klb
Internal Yield Pressure	12 550 psi
External Pressure Resistance	12 940 psi
Max. Bending with Sealability	30 °/100 ft
Max. Structural Bending	151 °/100 ft
Max. Load on Coupling Face	89 klb

TORQUE VALUES

Minimum Make-up torque	2 060 ft-lb
Optimum Make-up torque	2 290 ft-lb
Maximum Make-up torque	2 520 ft-lb
Minimum Shoulder Torque	120 ft-lb
Maximum Shoulder Torque	1 600 ft-lb
Maximum Operational Torque	2 520 ft-lb

Box end finish: Cu-Plating Pin end finish: As machined Lubrication: API-Modified

